

sition and aluminosilicate's modification conditions [10-18]. The hydro-dehydrogenating function is determined by three main factors: the chemical nature of the metal component of the catalyst, its specific surface area and process parameters – temperature, hydrogen pressure.

The purpose of this work is the synthesis of effective and stable composites based on mesoporous aluminosilicate and activated bentonite modified with nickel for the process of hydroisomerization of n-hexadecane.

EXPERIMENTAL PART

In this work, nickel-containing composite was synthesized using Al-HMS type mesoporous aluminosilicate and bentonite from the Tagan deposit as the acidic part. Synthesis of mesostructured aluminosilicate was carried out according to the technique [19], based on the joint hydrolysis of $\text{Si}(\text{OC}_2\text{H}_5)_4$ and $\text{Al}(\text{O}i\text{-Pr})_3$ in an alkaline medium. Hexadecylamine was used as a template. In order to study the activity of the synthesized catalyst, n-hexadecane was used as a model compound, since it is a part of the diesel fraction.

The process of catalytic conversion of n-paraffin was carried out in a laboratory setup with a fixed-bed catalyst under hydrogen in the temperature range of 350-400 °C; feed rates were 1 h^{-1} , hydrogen/raw materials ratio equal to $1000 \text{ nm}^3/\text{m}^3$, hydrogen pressure in the reactor is of 3 MPa. Analysis of liquid products was carried out on the "Crystal 5000" chromatograph with linear programming of the temperature from 35 °C to 250 °C. "Crystal 5000" chromatograph is equipped with a DB-1 column 100 meters long, with a diameter of 0.25 mm, polymethylsiloxane is a liquid stationary phase. The carrier gas is helium.

Adsorption studies were carried out on N_2 adsorption isotherms at 77 K, which were measured on Micromeritics' (USA) ASAP-2400 installation after training the samples in vacuum at 1500 °C. These isotherms were used to calculate the total accessible surface by the BET method, the total porosity $\sum V_{\text{pores}}$ with effective sizes up to 100-200 nm (according to the value of adsorption at a relative nitrogen pressure of ~ 0.99), the distribution of the volume of mesopores by characteristic sizes (according to the desorption curve of the isotherm using the BJHV, micropores volume $V_{\text{micropores}}$ and mesopores surface $S_{\text{mesopores}}$ remaining after micropores filling.

RESULTS AND DISCUSSION

The results on the study of the porous structure and specific surface area of Al-HMS mesoporous aluminosilicates with a Si/Al ratio of 20 are presented in figure and table 1.